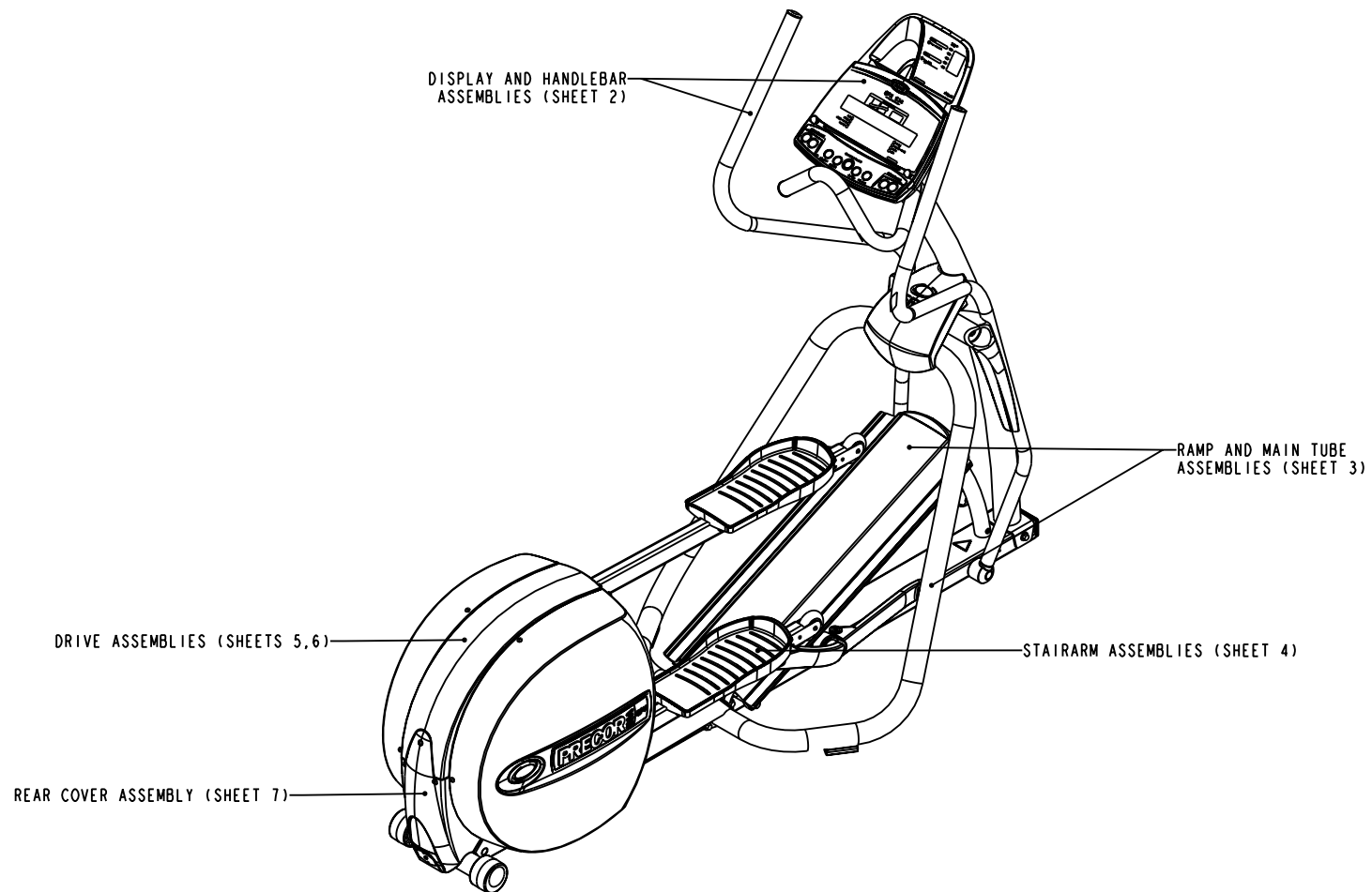
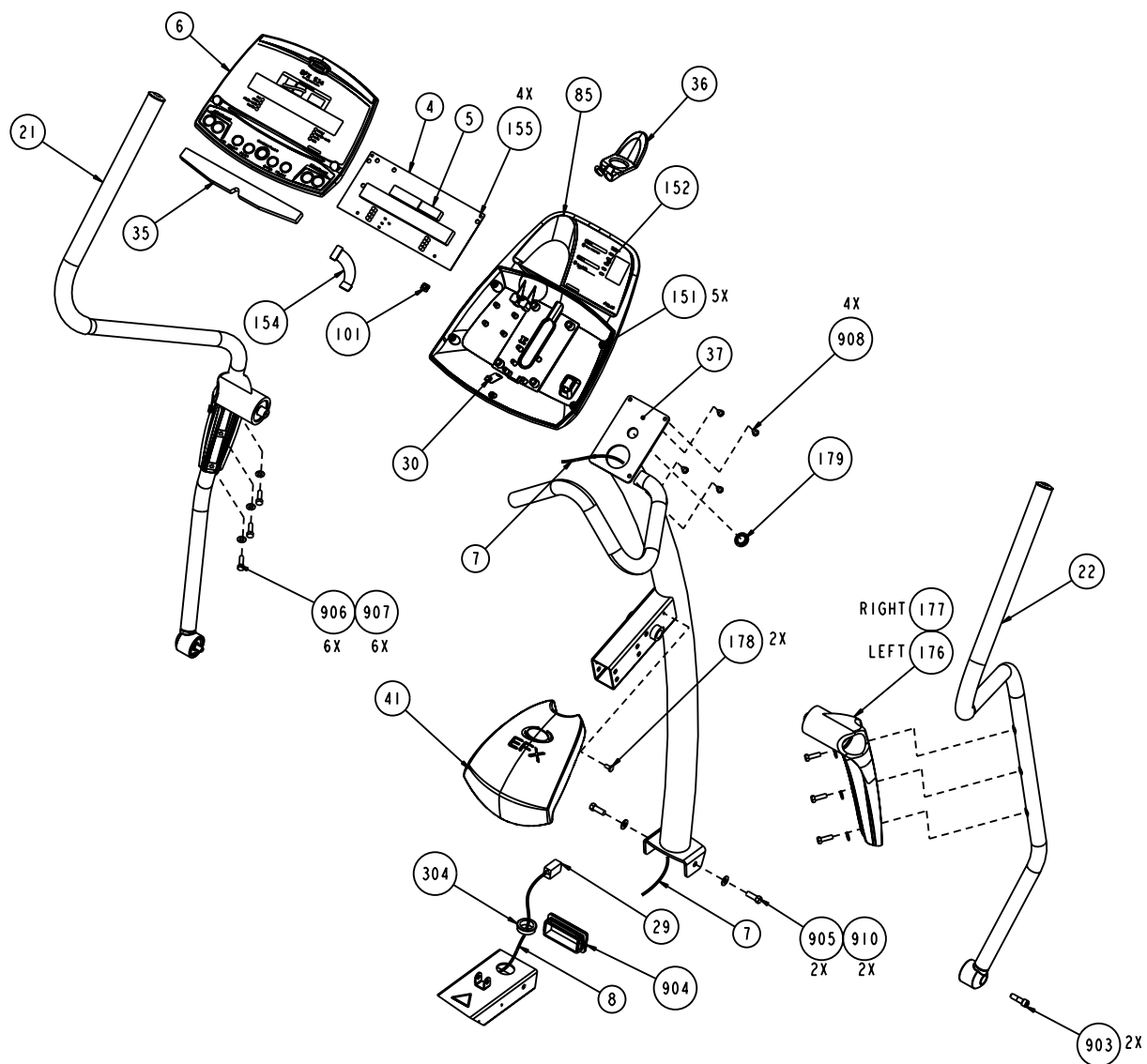
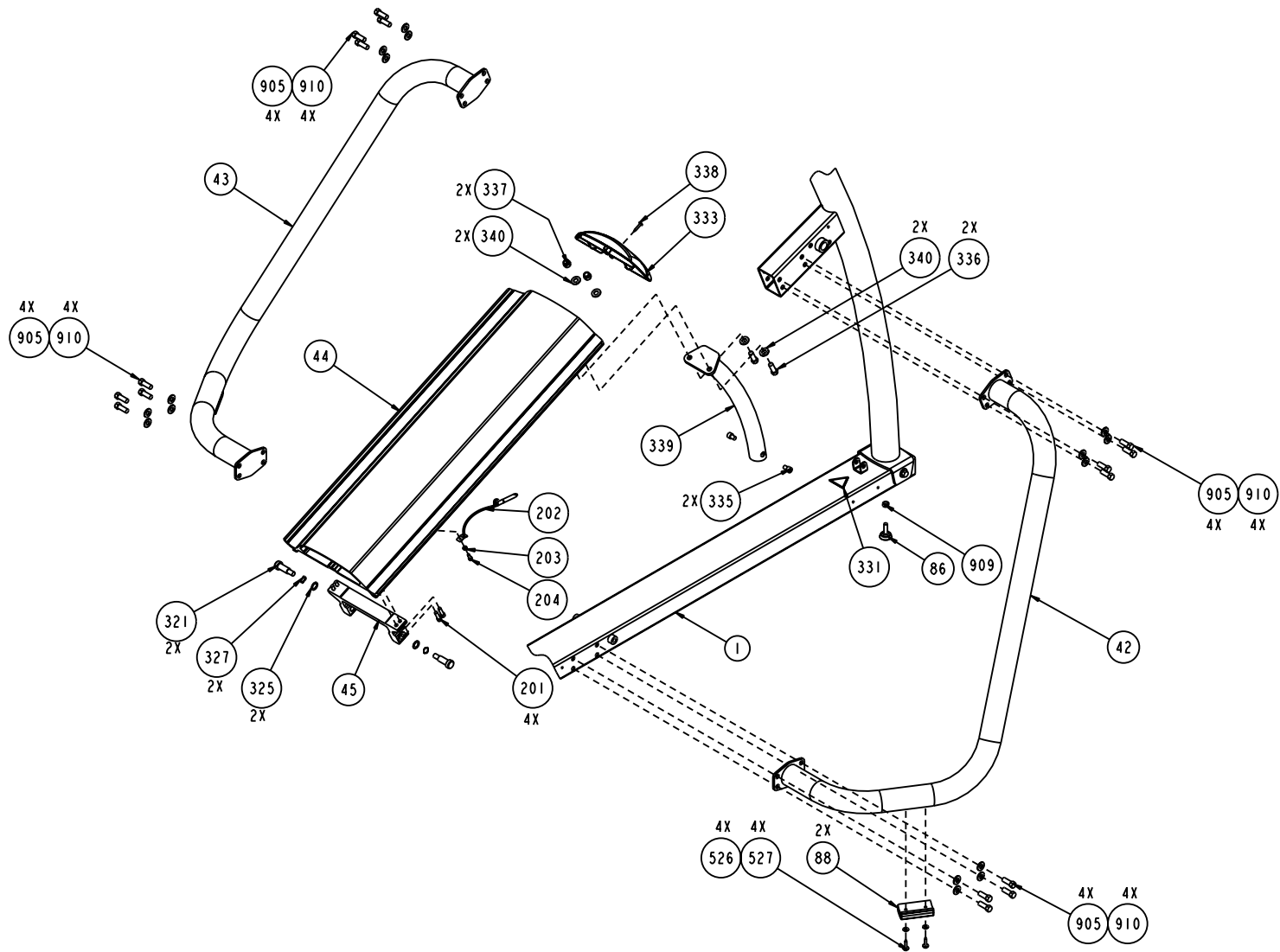




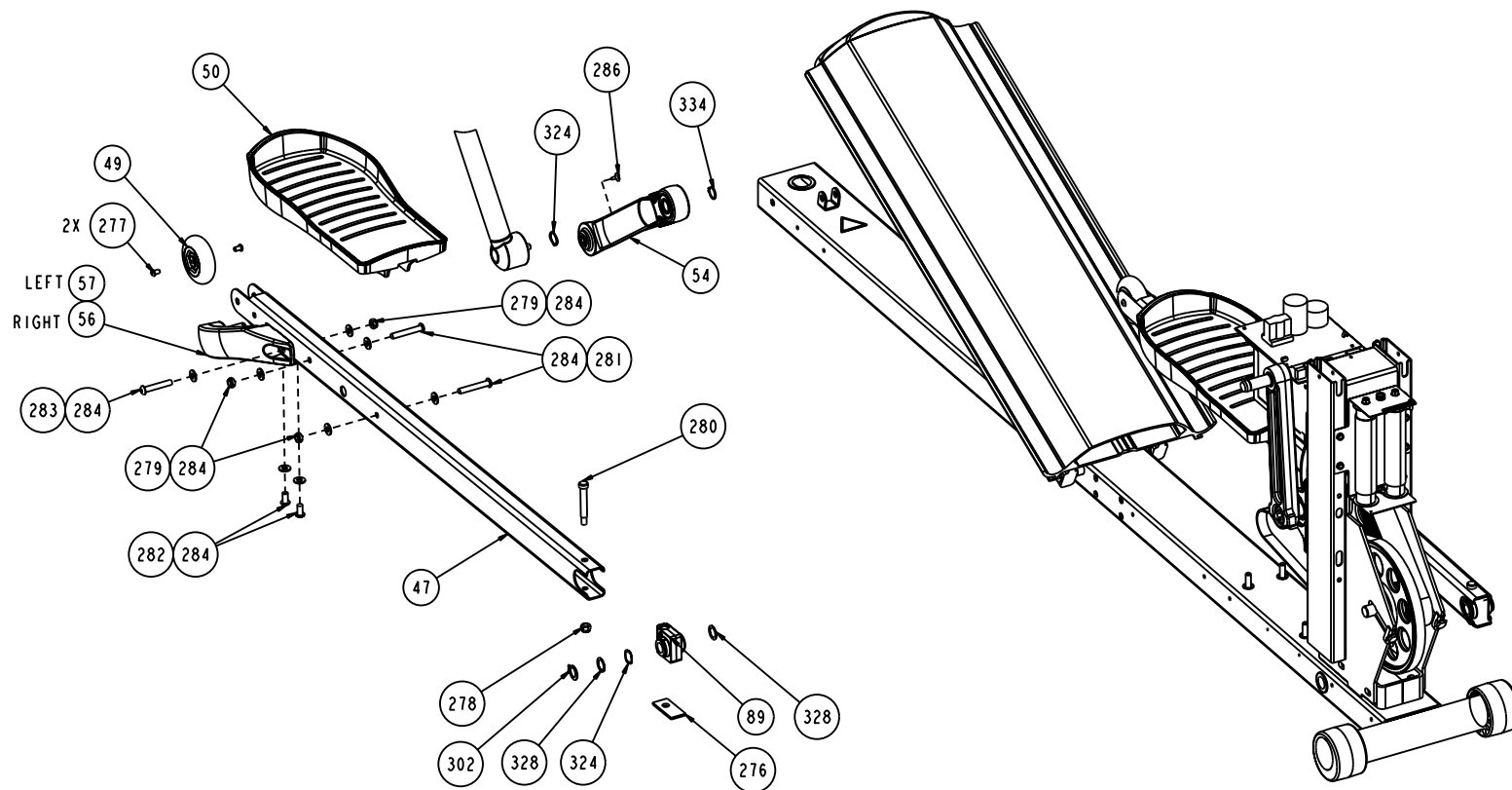
C534 SELF POWERED	P/N 45370-101	REV: H01
DRAWN BY: M.HAMILTON	DATE: 12.03.04	SHEET 1 OF 7



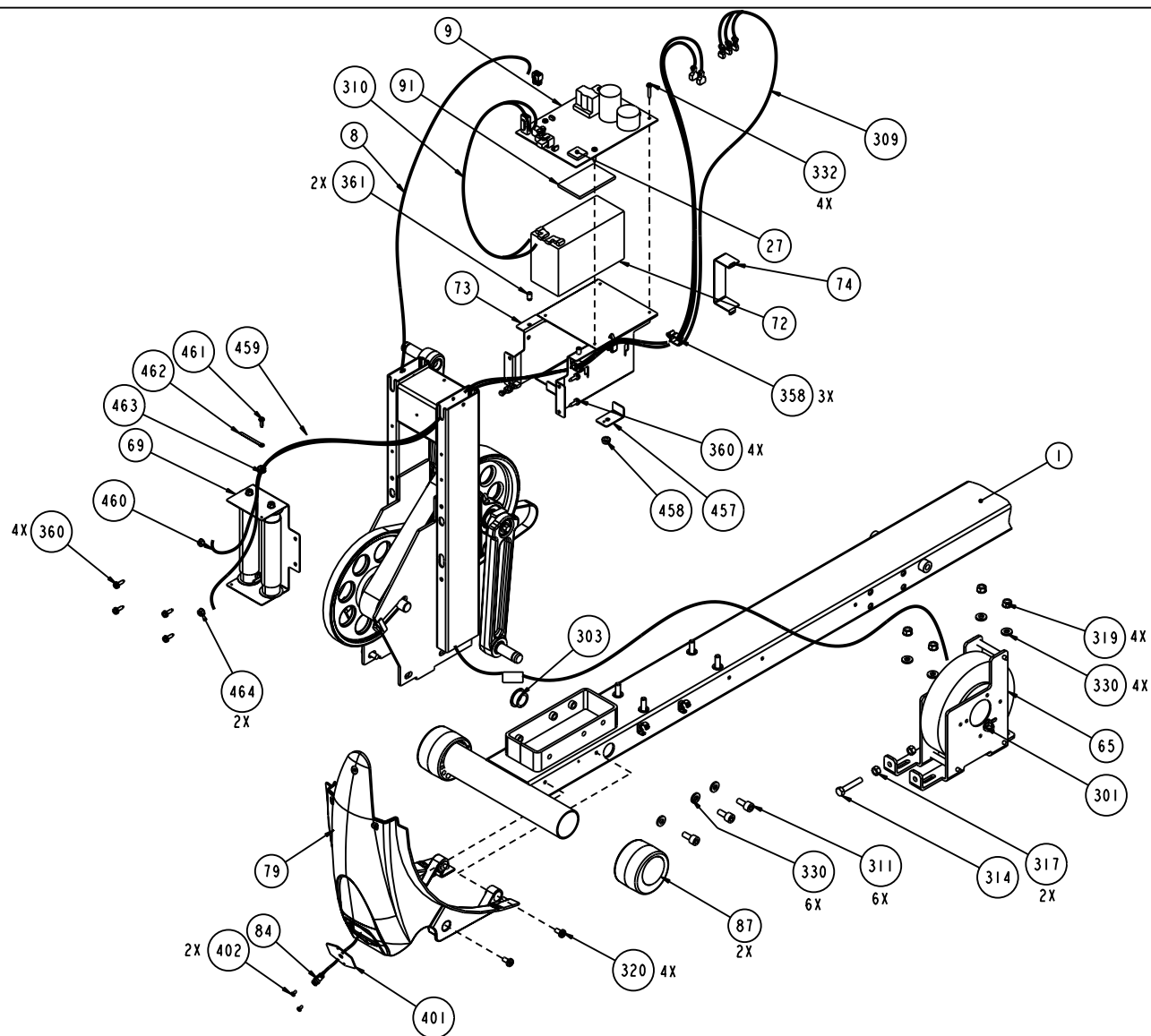
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DRAWN BY: M.HAMILTON	DATE: 12.03.04	SHEET 2 OF 7



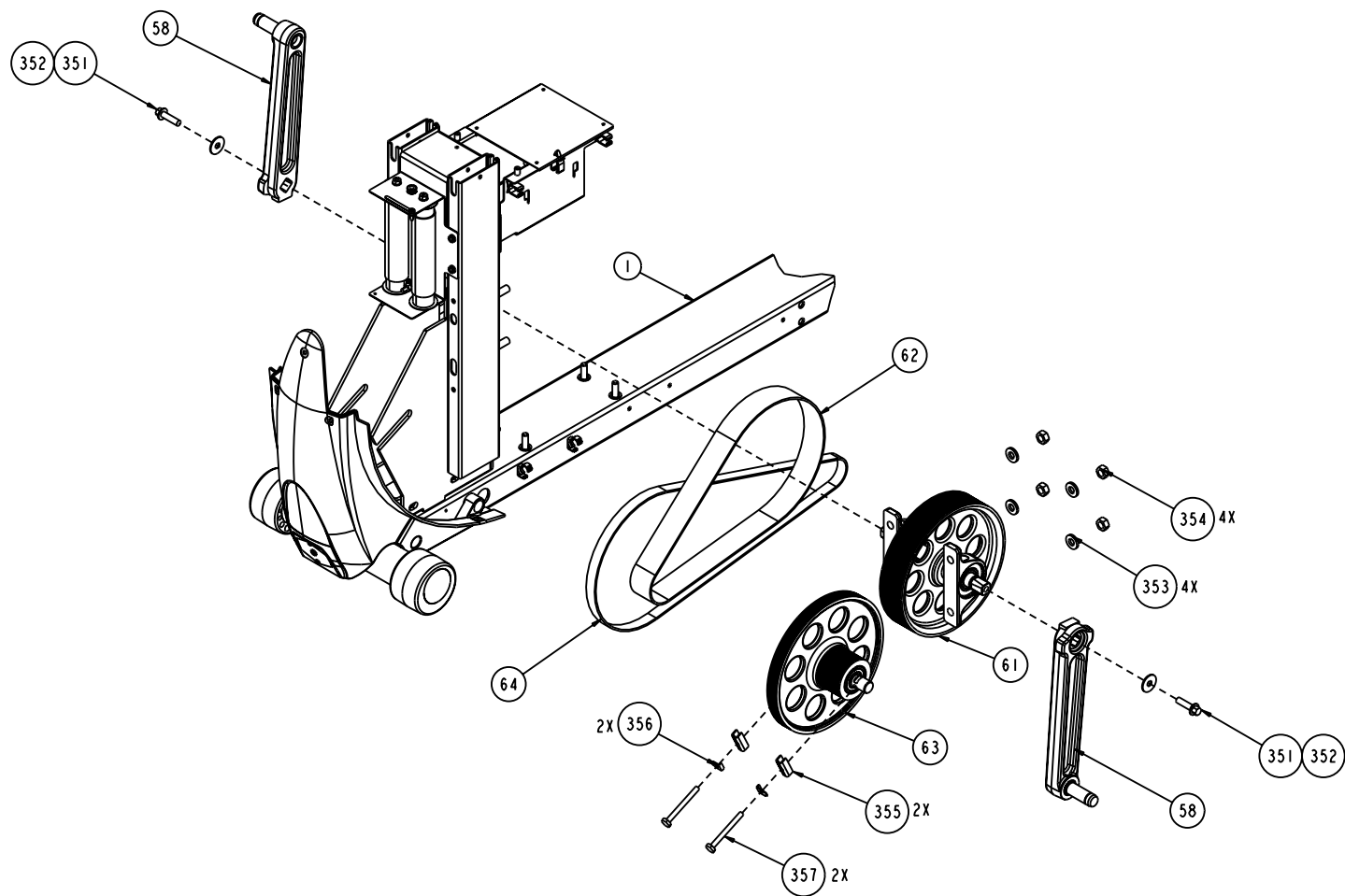
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DRAWN BY: M.HAMILTON	DATE: 12.03.04	SHEET 3 OF 7



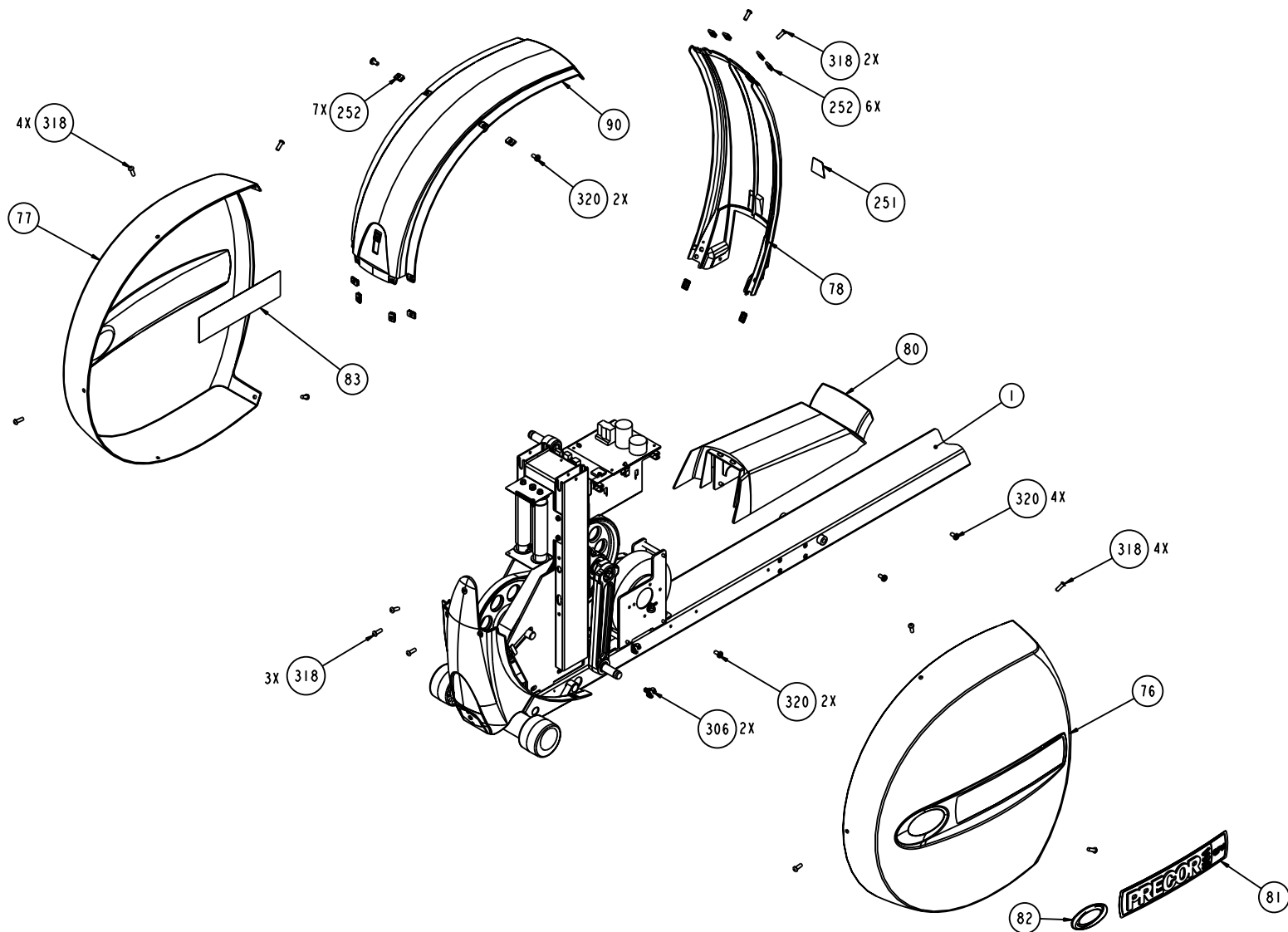
C534 SELF POWERED	P/N 45370-101	REV: H01
DRAWN BY: M.HAMILTON	DATE: 12.03.04	SHEET 4 OF 7



C534 SELF POWERED	P/N 45370-101	REV: H01
DRAWN BY: M.HAMILTON	DATE: 12.03.04	SHEET 5 OF 7



C534 SELF POWERED	P/N 45370-101	REV: H01
DRAWN BY: M.HAMILTON	DATE: 12.03.04	SHEET 6 OF 7



C534 SELF POWERED	P/N 45370-101	REV: H01
DRAWN BY: M.HAMILTON	DATE: 12.03.04	SHEET 7 OF 7

C534 (serial code I6, JD, LG)

Part Number	Description	Bubble Number
45352-101	WLDMT, LWR FRM, VERT EFX, THD, PT	1
39024-505	PCA,DISPLAY,C3	4
45387-504	ASSY,PCA&SW,C534,UPR	4.01
45388-205	PROM,C534,UPR,V2.05	5
45365-101	ASSY,DISPLAY,TOUCHSENSOR,ENG C3, C5	6
44905-084	ASSY,CBL,MOD,8P8C,1-1,84"	7
44905-108	ASSY,CBL,MOD,8P8C,1-1,108"	8
44306-513	PCA,EFX,SELF PWR,LWR,WO/LIFT	9
45600-522	PCA, EFX SELF POWER, 3-PHASE, WO/LI	9
45064-111	ASSY, LOWER PCA & SW, SELF POWER EF	9.01
44389-103	ASSY, HANDLEBAR, LEFT, 5.33	21
44389-104	ASSY, HANDLEBAR, RIGHT, 5.33	22
45115-205	CPU,PGMD,EFX,SELF PWR,LWR,WO/LIFT,V	27
45115-211	CPU, PGMD, EFX, SELF POWER 3-PHASE,	27
11415-101	COUPLER,MOD,8P8C,INLINE	29
48026-101	RECEIVER, WIRELESS, HEART RATE, POL	30
45082-101	TOUCH SENSOR SHIELD,9 KEY	35
43329-102	WIRE FORM,PLASTIC,COMMERCIAL	36
44322-104	WELDMENT, ARC TUBE, THREADED, 5.33	37
44384-101	COVER, UPPER MOUNT, RETAIL EFX, CHA	41
44318-104	WELD,MAIN TUBE,RIGHT,RETAIL EFX,PT	42
44318-103	WELD,MAIN TUBE,LEFT,RETAIL EFX,PT	43
45401-102	ASSY, RAMP, C534	44
44333-103	ASSY, RAMP, LIFT BRKT, RETAIL EFX	45
44344-205	STAIRARM RAIL,5.33 EFX,PT	47
46922-101	ASSY, STAIRARM WHEEL, CONSUMER EFX	49
48337-101	ASSY, STAIRARM WHEEL, CONSUMER EFX,	49
37314-108	PEDAL, FOOT	50
43191-101	ASSY,LINK,SECONDARY	54
43240-102	ASSEMBLY, ARM, CONNECTOR, RIGH	56
43240-101	ASSEMBLY, ARM, CONNECTOR, LEFT	57
44363-103	ASSEMBLY, CRANK ARM, RETAIL, W/PRES	58
44947-101	ASSEMBLY, DRIVE INPUT,SP EFX	61
10217-133	BELT, DRIVE, 340J16 POLY V	62
44944-101	ASSY,STEP-UP PULLEY,SP,EFX	63
10217-121	BELT, POLY-V, 44 , 440J6	64
44739-103	ASSEMBLY,SP,GENERATOR	65
11437-020	RES,PWR,20 OHMS,300W,10%,	67
39700-101	ASSEMBLY, RESISTOR, 240W	69
45907-101	BRACKET, RESISTOR SUPPORT,EFX	69
44952-103	CLIP,RESISTOR,SELF POWERED EFX	71
45970-101	ASSY, BATTERY W/CABLE,SLA,12V,7AH,.	72
44951-102	BRACKET,BATTERY,SELF POWERED EFX	73
45908-105	BRACKET, BATTERY, LARGE, SELF POWER	73
45909-101	SPACER, BATTERY BRACKET, SELF-POWER	74
44940-101	ASSY,DRIVE WELDMT,SP EFX	75
44527-106	ASSY, EFX COVER, RIGHT SIDE	76
44527-108	ASSY, EFX COVER, LEFT SIDE, SP	77
44479-101	ASSY, FRONT PANEL, EFX COVER, REAR	78
43707-102	SUPPORT, REAR COVER,CHARCOAL GRAY	79
43840-101	WEDGE, REAR COVER, EFX,CHARCOAL GRA	80
45252-035	ASSY,CBL,2C,PWR JACK/.08 RECP,35"	84
43179-103	BACKPLATE, DISPLAY, COMMERCIAL, CHA	85
11406-103	FOOT, LEVELER, RUBBER BASE, 1.5"LG	86
37534-102	FOOT, ADJUSTABLE	87
37535-102	FOOT, FIXED	88
38301-101	ASSY,PIVOT BLOCK	89
44480-102	ASSY, TOP PANEL, EFX COVER, REAR	90

41650-502	BATTERY, PAD, 3.25 X 2.0 X 3/16 THI	91
PKCN019-075	SCREW,S/T,#10X.75,WSHHXHD,ZN	97
12264-101	RJ-45 TELEPHONE JACK PLUG	101
44358-501	ASSY,CBL,KEYPAD,C3-12PIN TO 9 PIN	146
PMKN016-050	SCREW,TCS,#8X1/2,PHIL,BLK ZN,TYPE25	151
45355-101	LABEL, ACCESSORY TRAY,EN, C534	152
10123-102	CABLE TIE, 3-7/8 LONG,WHITE,NYL	153
PMKN016-050	SCREW,TCS,#8X1/2,PHIL,BLK ZN,TYPE25	155
44321-102	ASSY, ARC TUBE, THREADED	159
44391-501	ASSY,CASTING,UPPER,LEFT,OUTSRCD	176
44391-502	ASSY,CASTING,UPPER,PIVOT,RT,OUTSRCD	177
PANKN025-050	SCREW,S/T,#1/4-20X1/2,PANHD,PHIL,BZ	178
47718-102	HOLE PLUG, PLASTIC .875 X.13-.18	179
CAKN025-088	SCREW,SKHD,1/4-20X7/8,BLK ZN,LK	201
11476-102	PIN, RING, LOCKOUT	202
WATNN020-002	WASHER, LK-INT, #10, ID=.200,	203
CBKN019-050	SCREW,SKHD,#10X32X0.50,BLK ZN,LK	204
10136-103	CLIP,U TYPE, TINNEMAN, 1/4-20	252
48340-101	SPACER, RAIL, URETHANE	276
TENE006-010	SCREW,BTTNHD,SKT C/S,M6X1X10MM	277
KDKN031-025	LOCKNUT, HALF, 5/16-18,BLK ZN	278
KAKN031-016	LOCKNUT,HALF, 5/16-18,BLK ZINC	279
RAKN031-200	SCREW,SHLDR,3/8 X 2 ,HEX	280
TAKN031-200	SCREW,BTHD,5/16-18X2,BLK ZN	281
TAKN031-063	SCREW,BTHD,5/16-18X5/8,BLK ZN	282
TAKN031-188	SCREW, BTHD,5/16-18X1-7/8,BLK ZN	283
WBKN031-007	WASHER, FLT, 5/16, ID=.344,	284
45484-101	PLASTIC MUSHROOM CAP	286
AAHN063-003	RING, RETAINER, 5/8, EXTERNAL	302
10178-107	BUSHING, SNAP	303
10178-112	BUSHING, SNAP	304
12515-101	CLAMP, CABLE, BLACK, RELEASABLE ON	306
45254-040	ASSY,CBL,3C,18AWG,MINIFIT/QK DISC	309
CAKN031-075	SCREW,SKHD,5/16-18X0.75,BLK ZN,LK	311
HJCN031-175	SCREW,HEX,5/16-18X1.75 ,ZINC,FULLY	314
KMCN031-023	NUT, HEX, 5/16-18, ZINC	317
TFKN025-075	SCREW,BTHD,1/4-20X3/4,BLK ZN	318
KGCN031-027	LOCKNUT,STARWASHER,5/16-18,1/2	319
PNKN025-050	SCREW,PANHD,PHIL,TYPEF,1/4-20X.5,BZ	320
RAKN038-125	SCREW,SHLD,3/8X1-1/4,HEXSC,BLK ZN	321
WAGNN062-001	WASHER, WAVE, .87 OD X .62 ID	324
WAGNN048-001	WASHER,WAVE (SSR-0062)	325
WNNN051-002	WASHER,SHIM,1/2X3/4X.020THK	327
WNNN063-001	WASHER, FLT, 5/8X.880X.010	328
WRCN031-009	WASHER,GRADE 8,3/8,13/32 ID,13/16OD	330
43232-501	LABEL,CAUTION PINCH POINTS	331
PMKN016-088	SCREW,TCS,#8X7/8,PHIL,BLK ZN,TYPE 2	332
44386-101	COVER, RAMP FRONT, 5.33, CHARCOAL G	333
ABHN017-001	RING, RETAINER, EXTERNAL	334
CAKN031-048	SCREW,SHC, 5/16-18X7/16 LG, BLK ZN	335
HAKN038-100	SCREW,HEXHEAD,GRADE2,3/8-16X1,BLKZN	336
KDKN038-034	LOCKNUT,FULL,3/8-16,BLK ZN	337
PGKN016-100	SCREW, S/T, #8 X 1, TRS, PHIL, BLK	338
44341-101	WELDMENT,RAMP SUPPORT,5.33,PT	339
WBKN038-007	WASHER, FLT, 3/8, ID=.406, BLK ZN	340
WNNN032-009	WASHER,FLT, .321X1.00X.090 THK	351
HTKT008-018	BOLT,SHIMANO CRANK,M8X18MM, NYLK	352
WRCN038-011	WASHER,GRADE 8,3/8,13/32 ID,13/16OD	353
KGCN038-033	LOCKNUT, STARWASHER, 3/8-16	354
37385-101	BRACKET, TENSIONER	355

37855-103	TAB, LOCKING	356
HACN025-250	SCREW, 1/4-20X2-1/2, HEX, GR 2, ZN	357
11278-101	CABLE CLAMP, INSERT	358
PKCN019-050	SCREW, S/T, #10X1/2, WSHHXHD, ZN	360
12289-806	SPCR, SELFRETAIN, NYLN, #8(M-4), 3/8"	361
44966-102	PLATE, CHARGER CONNECTOR, SP, EFX	401
MGKN013-025	SCREW, MCH, 6-32X1/4, PANHD, PHIL,	402
12103-101	CLAMP, CABLE, VINYL COATED	451
47098-026	ASSY, CBL, HIGH TEMP, 600V,	452
47098-036	ASSY, CBL, HIGH TEMP, 600V,	453
DECN019-038	SCREW, SEMS, #10-32X.375, PHIL,	454
KHCN019-013	LOCKNUT, STARWASHER, 10-32,	455
PGKN016-050	SCREW, S/T, #8X1/2, TRS, PHIL, BLK	456
45910-101	TAB, BATTERY BRACKET, SELF-POWERED	457
KGCN025-020	LOCKNUT, STARWASHER, 1/4-20, ZN	458
47098-031	ASSY, CBL, HIGH TEMP, 600V,	459
47098-027	ASSY, CBL, HIGH TEMP, 600V,	460
PMKN016-050	SCREW, TCS, #8X1/2, PHIL, BLK ZN, TYPE25	461
12103-101	CLAMP, CABLE, VINYL COATED	462
10379-109	GROMMET, 49/64 OD, 1/4 ID	463
KNCN019-013	NUT, HEX, 10-32, ZINC	464
PKCN019-075	SCREW, S/T, #10X.75, WSHHXHD, ZN	526
WBCN019-005	WASHER, SAE, #10, ZN	527
10186-104	WRENCH, ALLEN, 5/16	902
43294-101	SCREW, SHOULDER	903
11311-101	ENDCAP, REC TUBE, BLACK PLASTIC, 50	904
HAKN038-100	SCREW, HEXHEAD, GRADE2, 3/8-16X1, BLKZN	905
HCKN031-100	SCREW, HEX, GR 5, 5/16-18 X1LG, BLK ZN	906
WBKN031-007	WASHER, FLT, 5/16, ID=.344,	907
MGKN025-050	SCREW, PANHD, 1/4-20 X .5, BLK ZN	908
KPCN031-019	NUT, HEX THIN, 5/16-18, ZN	909
WBKN038-007	WASHER, FLT, 3/8, ID=.406, BLK ZN	910